# Grain Handler M

UNLOAD TUBES

HOPPER FLANGES

BIN WALL PLATES

POWERHEADS

Unload Screws

BIN SWEEPS

UTILITY AUGERS

POWERSWEEPS

PARTS & ACCESSORIES

## J-TROUGH POWERSWEEP UNLOADING SYSTEMS

PLEASE SEE REVERSE SIDE FOR MORE DETAILS



Grain

All sweeps are powder coated.

1.800.446.0316 www.norwoodsales.com

#### **U-Trough Powersweeps**

Labor saving Powersweeps are available in 8" and 10" models that fit 18-ft through 60-ft diameter bins. The complete assembled unit includes the U-trough, rack and pinion controls to operate the slide gates, unload screw, hopper flanges, the sweep assembl , including a standard wheel end drive. The sweep and unload system are driven with a single motor from outside of the bin. Power is transmitted through the heavy duty unload screw and cast iron gearbox system. The top gearbox has a 1.5:1 reduction to slow the sweep screw speed. One lever on the outside of the bin engages and disengages the sweep.

#### The Grain Handler U-Trough Powersweeps Features:

- Rack & Pinion gate controls
- All welded construction and assembly
- Cast Iron Gearboxes with bevel gears
- A power lock-out on the shift lever
- Bin wall stop
- Sweep assembly, removable with one pin
- Hanger bearings on sweep at 10ft. (max.) intervals



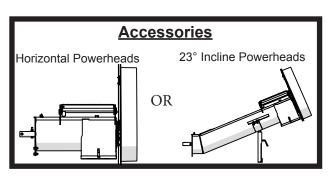
Heavy dute welded steel construction. Can be attached to gear box sweep. (No need to go in bin and remove) Keeps large clumps out of your main sweep saves in loss time and money.

- 12" x 14" center hopper with 10 steel rollers
- 12" x 12" intermediate hoppers(s) with 10 steel rollers
- Internal truss on all sweep backboards
- Ladder truss on 42-ft and larger sweeps
- High density rubber sweep wheel is standard
- Up and down adjustment on sweep backboard
- In-out adjustable sweep end for close to wall operation



### **Power Sweep Systems**

Bin. Dia.	8"			10"			BU./Inch Depth in Grain Bin
	Horiz.	Incl.	VeRT.	Horiz.	Incli	VeRT.	
18'	5.0	7.5	N/A	7.5	10.0	N/A	18
21'	5.0	7.5	N/A	7.5	10.0	N/A	24
24'	5.0	7.5	N/A	7.5	10.0	N/A	31
27'	7.5	7.5	N/A	7.5	10.0	N/A	40
30'	7.5	10.0	N/A	7.5	10.0	N/A	49
33'	7.5	10.0	N/A	10.0	15.0	N/A	60
36'	7.5	10.0	N/A	10.0	15.0	N/A	71
42'	10.0	10.0	N/A	10.0	20.0	N/A	96
48'	10.0	15.0	N/A	15.0	20.0	N/A	126
60'	-	-	-	25.0	30.0	N/A	197



#### **U-Trough Powersweep Capacities\***

	8"	10"	
@ 425 rpm	2200 bph	4700 bph	
@ 500 rpm	2600 bph	5600 bph	

<sup>\*</sup> Capaciities are based on clean, dry, free flowing wheat. Usin a 1750 rpm motor, a 3.2" motor sheave @ 400 rpm and a 4" motor sheave @ 500 rpm and unobstructed full open gates.

#### Dimensions for 8" & 10" models

